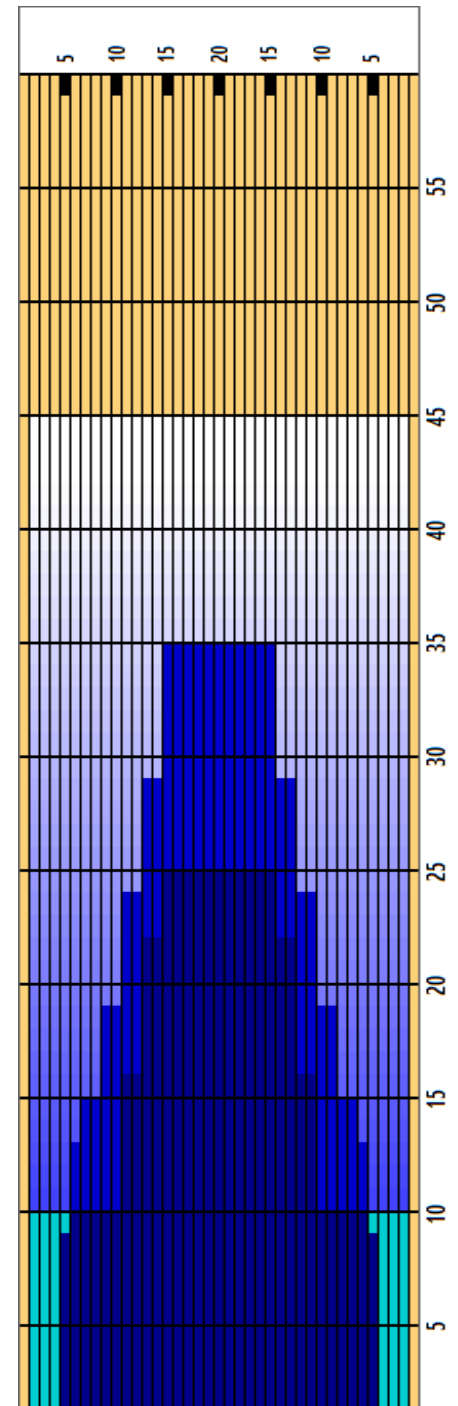


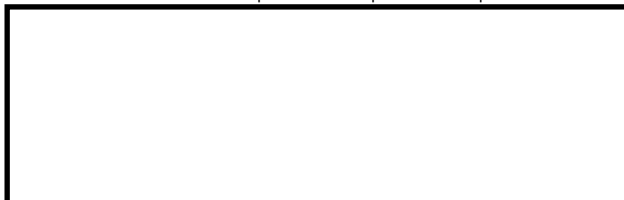
Oil Pattern Distance	45	Reverse Brush Drop	40	Oil Per Board	50 ul
Forward Oil Total	13.2 mL	Reverse Oil Total	12.6 mL	Volume Oil Total	25.8 mL
Tank Configuration	A Only	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	18	185	0.0	10.2	10.2	9250
2	11L	11R	2	22	38	10.2	16.4	6.2	1900
3	13L	13R	2	22	30	16.4	22.6	6.2	1500
4	15L	15R	1	22	11	22.6	25.7	3.1	550
5	2L	2R	0	22	0	25.7	35.0	9.3	0
6	2L	2R	0	26	0	35.0	45.0	10.0	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	45.0	35.0	-10.0	0
2	15L	15R	2	22	22	35.0	28.8	-6.2	1100
3	13L	13R	2	18	30	28.8	23.7	-5.1	1500
4	11L	11R	2	18	38	23.7	18.6	-5.1	1900
5	9L	9R	2	14	46	18.6	14.7	-3.9	2300
6	7L	7R	1	14	27	14.7	12.8	-1.9	1350
7	6L	6R	2	14	58	12.8	8.9	-3.9	2900
8	5L	5R	1	14	31	8.9	7.0	-1.9	1550
9	2L	2R	0	14	0	7.0	0.0	-7.0	0



Cleaner Ratio Main Mix: NA Forward
 Cleaner Ratio Back End Mix: NA Reverse
 Cleaner Ratio Back End Distance: NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3.33	1.8	1.06	1.06	1.8	3.33

