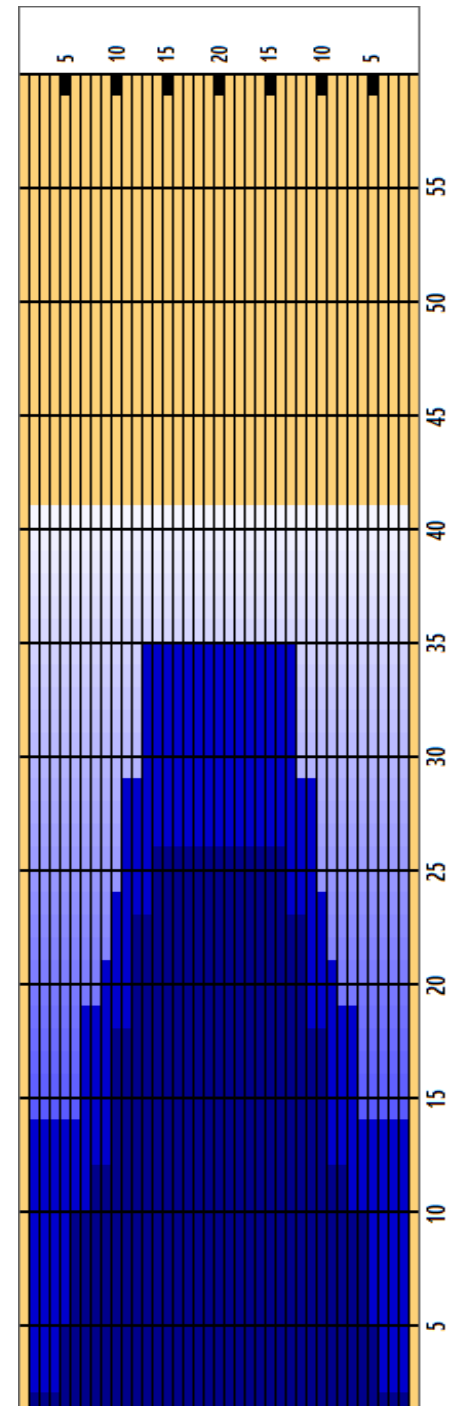


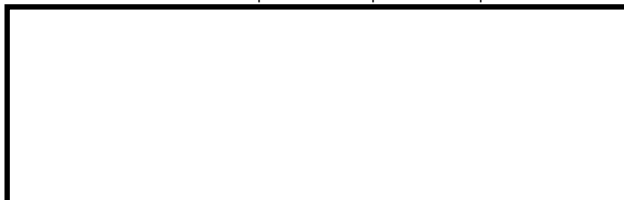
Oil Pattern Distance	41	Reverse Brush Drop	38	Oil Per Board	Multi ul
Forward Oil Total	15.35 mL	Reverse Oil Total	11.525 mL	Volume Oil Total	26.875 mL
Tank Configuration	Multi Tank	Tank A Conditioner	Ice	Tank B Conditioner	Ice

	START	STOP	LOADS	MICS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	55	18	74	0.0	2.5	2.5	4070
2	5L	5R	2	55	10	62	2.5	5.3	2.8	3410
3	6L	6R	2	50	18	58	5.3	10.4	5.1	2900
4	8L	8R	1	48	18	25	10.4	12.9	2.5	1200
5	10L	10R	2	45	18	42	12.9	18.0	5.1	1890
6	12L	12R	2	40	18	34	18.0	23.1	5.1	1360
7	14L	14R	1	40	22	13	23.1	26.2	3.1	520
8	2L	2R	0	40	22	0	26.2	36.0	9.8	0
9	2L	2R	0	40	26	0	36.0	41.0	5.0	0

	START	STOP	LOADS	MICS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	45	26	0	41.0	38.0	-3.0	0
2	2L	2R	0	45	22	0	38.0	35.0	-3.0	0
3	13L	13R	2	45	22	30	35.0	28.8	-6.2	1350
4	11L	11R	2	45	18	38	28.8	23.7	-5.1	1710
5	10L	10R	1	45	18	21	23.7	21.2	-2.5	945
6	9L	9R	1	40	18	23	21.2	18.7	-2.5	920
7	7L	7R	2	40	18	54	18.7	13.6	-5.1	2160
8	2L	2R	3	40	14	111	13.6	7.7	-5.9	4440
9	2L	2R	0	40	14	0	7.7	0.0	-7.7	0



Cleaner Ratio Main Mix                      NA              Forward  
 Cleaner Ratio Back End Mix                NA              Reverse  
 Cleaner Ratio Back End Distance         NA              Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.96	1.42	1.01	1.01	1.42	2.96

