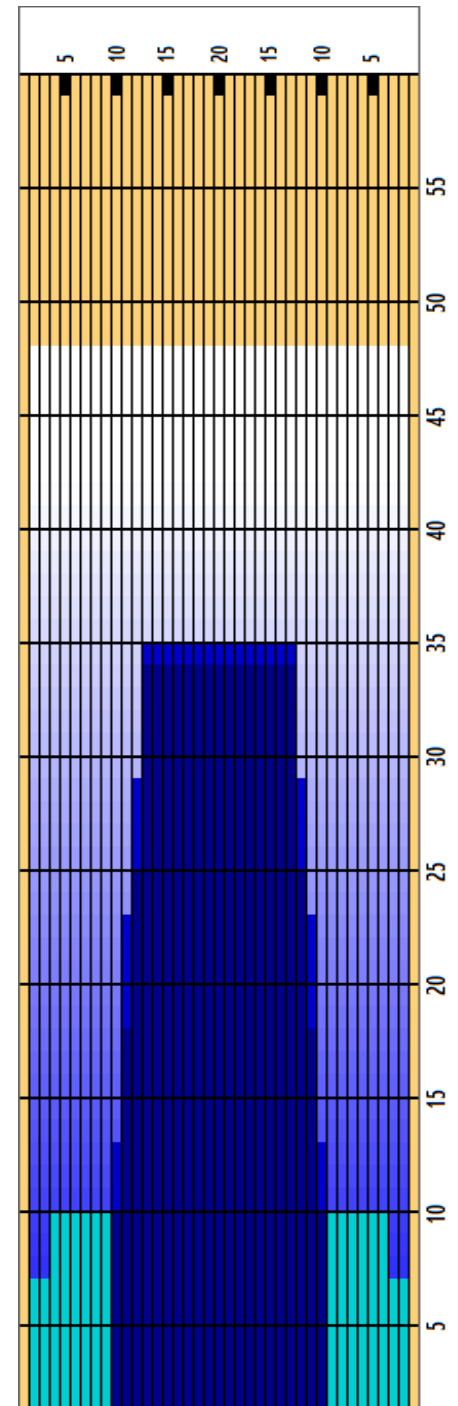


Oil Pattern Distance	48	Reverse Brush Drop	43	Oil Per Board	Multi ul
Forward Oil Total	20.405 mL	Reverse Oil Total	10.12 mL	Volume Oil Total	30.525 mL
Tank Configuration	Multi Tank	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	MICS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	55	14	185	0.0	7.9	7.9	10175
2	4L	4R	1	55	18	33	7.9	10.4	2.5	1815
3	11L	11R	3	55	18	57	10.4	18.0	7.6	3135
4	12L	12R	3	55	18	51	18.0	25.6	7.6	2805
5	13L	13R	3	55	22	45	25.6	34.9	9.3	2475
6	2L	2R	0	50	22	0	34.9	42.0	7.1	0
7	2L	2R	0	50	26	0	42.0	48.0	6.0	0

	START	STOP	LOADS	MICS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	0	48.0	39.0	-9.0	0
2	2L	2R	0	50	26	0	39.0	35.0	-4.0	0
3	13L	13R	2	55	22	30	35.0	28.8	-6.2	1650
4	12L	12R	2	55	22	34	28.8	22.6	-6.2	1870
5	11L	11R	3	55	22	57	22.6	13.3	-9.3	3135
6	10L	10R	2	55	18	42	13.3	8.2	-5.1	2310
7	10L	10R	1	55	14	21	8.2	6.3	-1.9	1155
8	2L	2R	0	50	14	0	6.3	0.0	-6.3	0



Cleaner Ratio Main Mix                    NA            Forward  
 Cleaner Ratio Back End Mix            NA            Reverse  
 Cleaner Ratio Back End Distance      NA            Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Designed for FLEX | GREAT WALL OF CHINA - 5448 | Long associated with a blocked lane condition, the Great Wall of China pattern is the wall of all walls. At 48' in length, the best way to attack this pattern is up against the wall of oil instead of jumping to the drier part of the lane. Once lined up properly on the Great Wall of China, it will be almost impossible to

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	4.31	2.23	1	1	2.23	4.31

