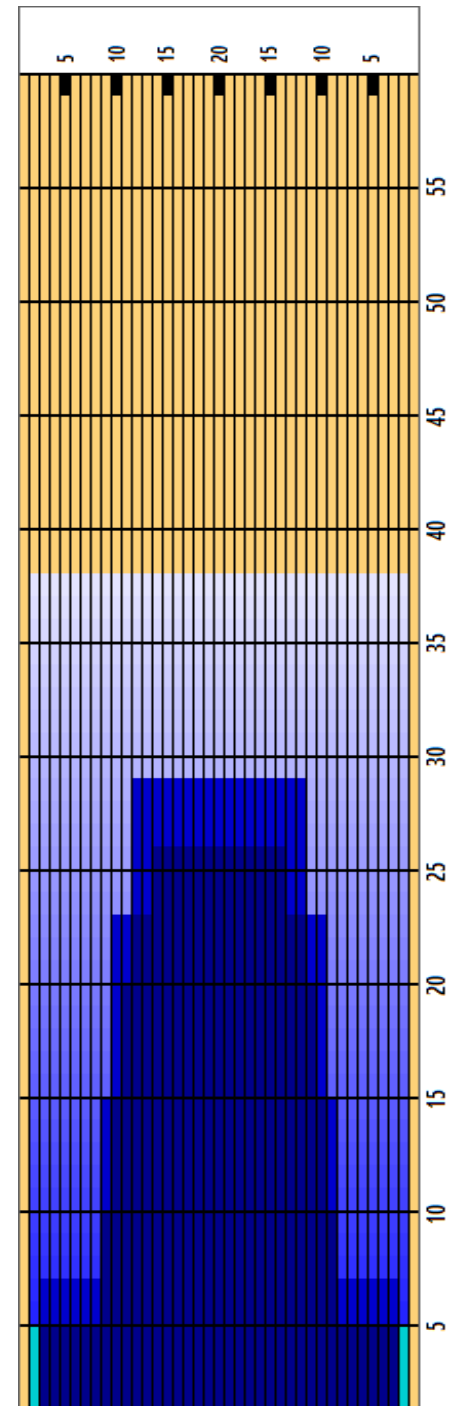


Oil Pattern Distance	38	Reverse Brush Drop	31	Oil Per Board	50 ul
Forward Oil Total	15.2 mL	Reverse Oil Total	12.25 mL	Volume Oil Total	27.45 mL
Tank Configuration	Multi Tank	Tank A Conditioner	QAMF	Tank B Conditioner	QAMF

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	10	A	74	0.0	1.4	1.4	3700
2	2L	2R	2	14	A	74	1.4	5.3	3.9	3700
3	9L	9R	2	18	A	46	5.3	10.4	5.1	2300
4	10L	10R	2	18	A	42	10.4	15.5	5.1	2100
5	11L	11R	2	18	A	38	15.5	20.6	5.1	1900
6	12L	12R	1	22	A	17	20.6	23.7	3.1	850
7	14L	14R	1	22	A	13	23.7	26.8	3.1	650
8	2L	2R	0	22	A	0	26.8	32.0	5.2	0
9	2L	2R	0	26	A	0	32.0	38.0	6.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	B	0	38.0	29.0	-9.0	0
2	12L	12R	2	22	B	34	29.0	22.8	-6.2	1700
3	10L	10R	4	14	B	84	22.8	14.9	-7.9	4200
4	9L	9R	4	14	B	92	14.9	7.0	-7.9	4600
5	3L	3R	1	14	B	35	7.0	5.1	-1.9	1750
6	2L	2R	0	10	B	0	5.1	0.0	-5.1	0



Cleaner Ratio Main Mix 5:1 Forward  
 Cleaner Ratio Back End Mix 5:1 Reverse  
 Cleaner Ratio Back End Distance 59 Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



--

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	4.6	1.55	1.01	1.01	1.55	4.6

