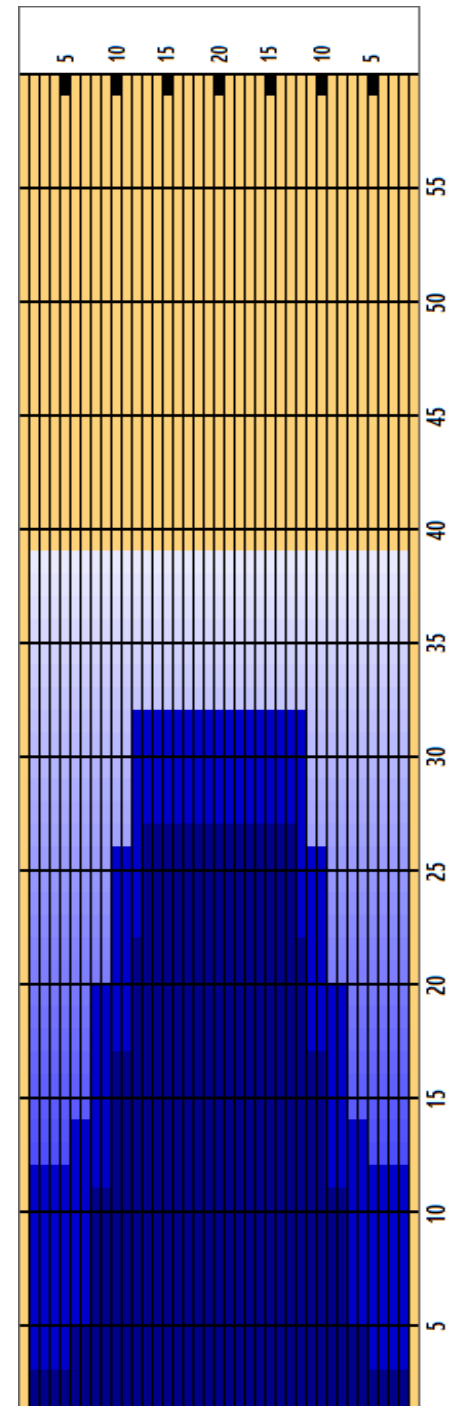


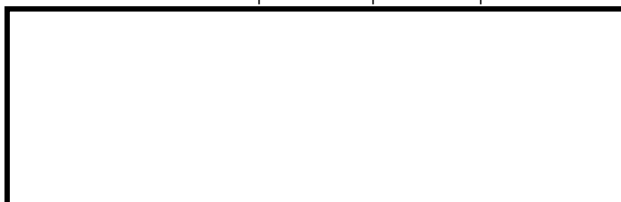
Oil Pattern Distance	39	Reverse Brush Drop	36	Oil Per Board	Multi ul
Forward Oil Total	16.165 mL	Reverse Oil Total	9.61 mL	Volume Oil Total	25.775 mL
Tank Configuration	Multi Tank	Tank A Conditioner	QAMF	Tank B Conditioner	QAMF

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	40	14	A	111	0.0	3.9	3.9	4440
2	6L	6R	1	45	14	B	29	3.9	5.8	1.9	1305
3	8L	8R	3	50	14	A	75	5.8	11.7	5.9	3750
4	10L	10R	3	50	14	B	63	11.7	17.6	5.9	3150
5	12L	12R	2	55	18	A	34	17.6	22.7	5.1	1870
6	13L	13R	2	55	18	B	30	22.7	27.8	5.1	1650
7	2L	2R	0	55	22	A	0	27.8	32.0	4.2	0
8	2L	2R	0	55	26	B	0	32.0	39.0	7.0	0

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	55	30	A	0	39.0	32.0	-7.0	0
2	12L	12R	2	55	22	B	34	32.0	25.8	-6.2	1870
3	10L	10R	2	55	22	A	42	25.8	19.6	-6.2	2310
4	8L	8R	2	50	18	B	50	19.6	14.5	-5.1	2500
5	6L	6R	1	50	18	A	29	14.5	12.0	-2.5	1450
6	2L	2R	1	40	18	B	37	12.0	9.5	-2.5	1480
7	2L	2R	0	40	14	A	0	9.5	0.0	-9.5	0



Cleaner Ratio Main Mix                      NA              Forward  
 Cleaner Ratio Back End Mix                NA              Reverse  
 Cleaner Ratio Back End Distance         NA              Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5.53	1.55	1	1	1.55	5.53

