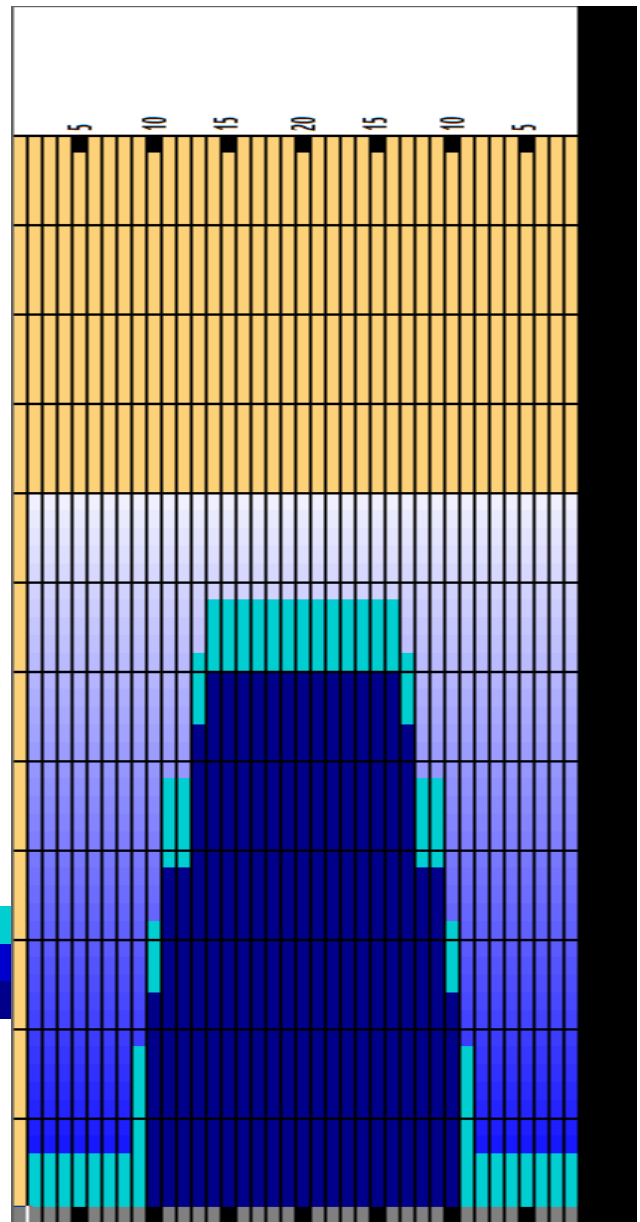


Oil Pattern Distance	40	Reverse Brush Drop	40	Oil Per Board	50 ul
Forward Oil Total	16.75 mL	Reverse Oil Total	7.85 mL	Volume Oil Total	24.6 mL
Tank Configuration	N/A	Tank A Conditioner	Terrain	Tank B Conditioner	Terrain

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	A	111	0.0	3.9	3.9	5550
2	9L	9R	2	18	A	46	3.9	9.0	5.1	2300
3	10L	10R	3	18	A	63	9.0	16.6	7.6	3150
4	11L	11R	3	18	A	57	16.6	24.2	7.6	2850
5	13L	13R	3	18	A	45	24.2	31.8	7.6	2250
6	14L	14R	1	22	A	13	31.8	34.9	3.1	650
7	2L	2R	0	26	A	0	34.9	40.0	5.1	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	40.0	30.0	-10.0	0
2	14L	14R	1	22	A	13	30.0	26.9	-3.1	650
3	13L	13R	3	18	A	45	26.9	19.3	-7.6	2250
4	11L	11R	3	18	A	57	19.3	11.7	-7.6	2850
5	10L	10R	2	14	A	42	11.7	7.8	-3.9	2100
6	2L	2R	0	10	A	0	7.8	0.0	-7.8	0

Cleaner Ratio Main Mix                    36.5:1    Forward  
 Cleaner Ratio Back End Mix                36.5:1    Reverse  
 Cleaner Ratio Back End Distance         59        Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	8	2.4	1.02	1.02	2.4	8

