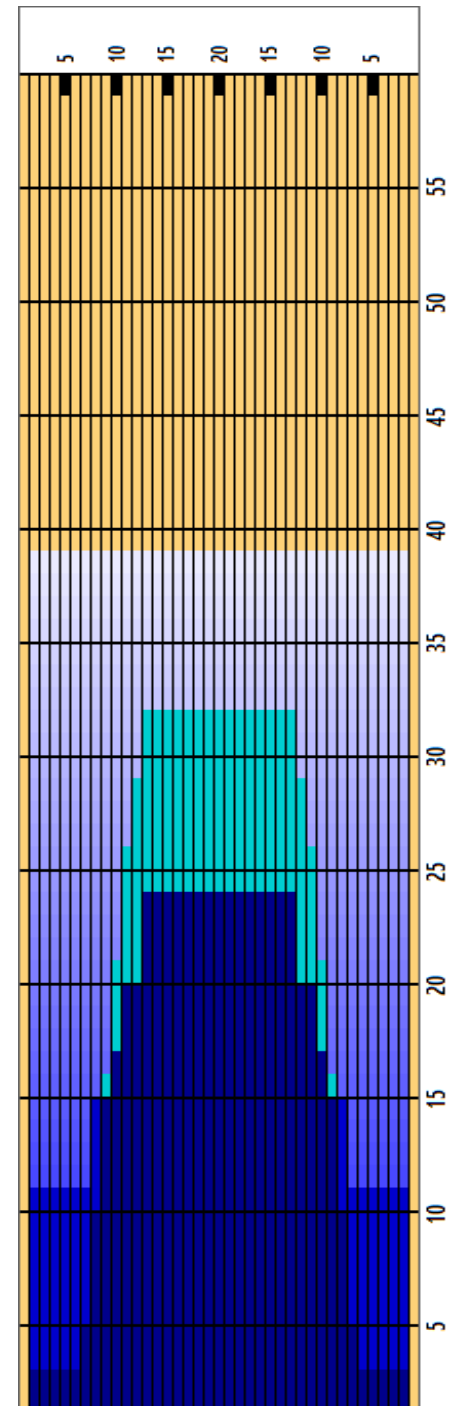


Oil Pattern Distance	39	Reverse Brush Drop	30	Oil Per Board	50 ul
Forward Oil Total	17.3 mL	Reverse Oil Total	8.95 mL	Volume Oil Total	26.25 mL
Tank Configuration	Only A	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	111	0.0	3.9	3.9	5550
2	7L	7R	1	14	27	3.9	5.8	1.9	1350
3	8L	8R	2	18	50	5.8	10.9	5.1	2500
4	9L	9R	2	18	46	10.9	16.0	5.1	2300
5	10L	10R	2	18	42	16.0	21.1	5.1	2100
6	11L	11R	2	18	38	21.1	26.2	5.1	1900
7	12L	12R	1	22	17	26.2	29.3	3.1	850
8	13L	13R	1	22	15	29.3	32.4	3.1	750
9	2L	2R	0	30	0	32.4	39.0	6.6	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	39.0	24.0	-15.0	0
2	13L	13R	1	26	15	24.0	20.4	-3.6	750
3	11L	11R	1	22	19	20.4	17.3	-3.1	950
4	10L	10R	1	18	21	17.3	14.8	-2.5	1050
5	8L	8R	2	14	50	14.8	10.9	-3.9	2500
6	2L	2R	2	10	74	10.9	8.1	-2.8	3700
7	2L	2R	0	10	0	8.1	0.0	-8.1	0



Cleaner Ratio Main Mix 19:1 Forward
 Cleaner Ratio Back End Mix 19:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Recommended for machines with Duo transfer system. Flex, Ikon and any machines with this upgrade.

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	4.04	1.42	1	1	1.42	4.04

