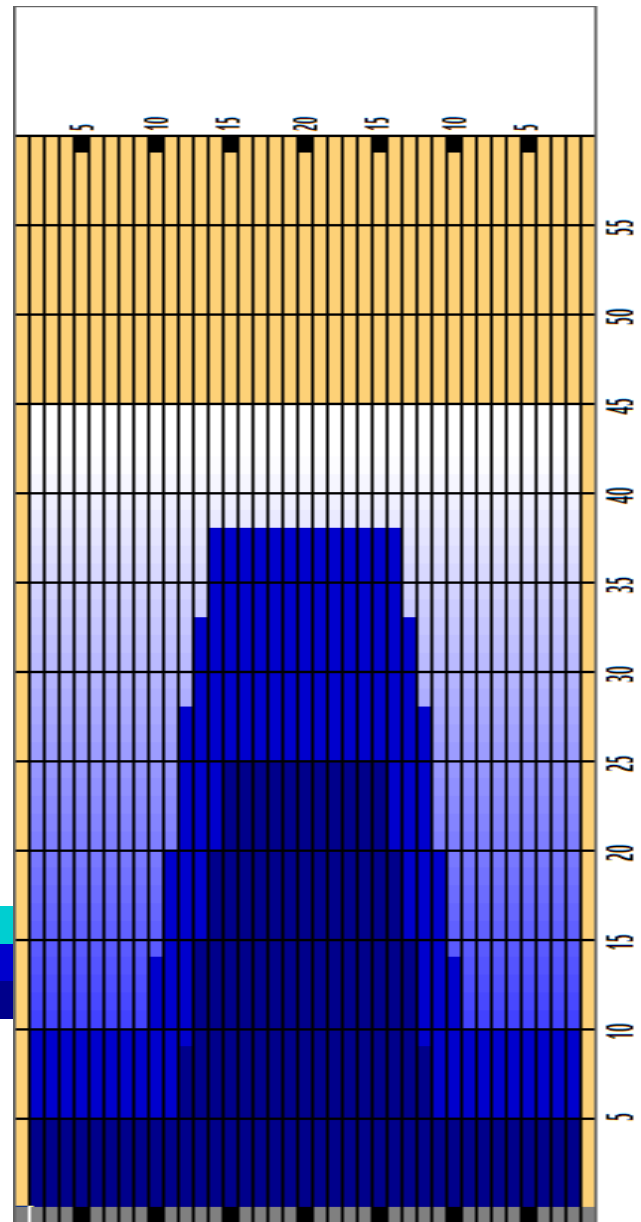


Oil Pattern Distance	45	Reverse Brush Drop	45	Oil Per Board	40 ul
Forward Oil Total	11 mL	Reverse Oil Total	12.68 mL	Volume Oil Total	23.68 mL
Tank Configuration	N/A	Tank A Conditioner	ICE	Tank B Conditioner	FIRE

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	14	A	148	0.0	5.9	5.9	5920
2	12L	12R	2	14	A	34	5.9	9.8	3.9	1360
3	13L	13R	3	14	A	45	9.8	15.7	5.9	1800
4	14L	14R	2	18	A	26	15.7	20.8	5.1	1040
5	15L	15R	2	18	A	22	20.8	25.9	5.1	880
6	2L	2R	0	18	A	0	25.9	33.0	7.1	0
7	2L	2R	0	26	A	0	33.0	40.0	7.0	0
8	2L	2R	0	30	A	0	40.0	45.0	5.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	45.0	38.0	-7.0	0
2	14L	14R	2	18	A	26	38.0	32.9	-5.1	1040
3	13L	13R	2	18	A	30	32.9	27.8	-5.1	1200
4	12L	12R	3	18	A	51	27.8	20.2	-7.6	2040
5	11L	11R	3	14	A	57	20.2	14.3	-5.9	2280
6	10L	10R	2	14	A	42	14.3	10.4	-3.9	1680
7	2L	2R	3	10	A	111	10.4	6.2	-4.2	4440
8	2L	2R	0	10	A	0	6.2	0.0	-6.2	0



Cleaner Ratio Main Mix 24:1 Forward

Cleaner Ratio Back End Mix 33:1 Reverse

Cleaner Ratio Back End Distance 59 Combined

Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	4	2.69	1.06	1.06	2.69	4

