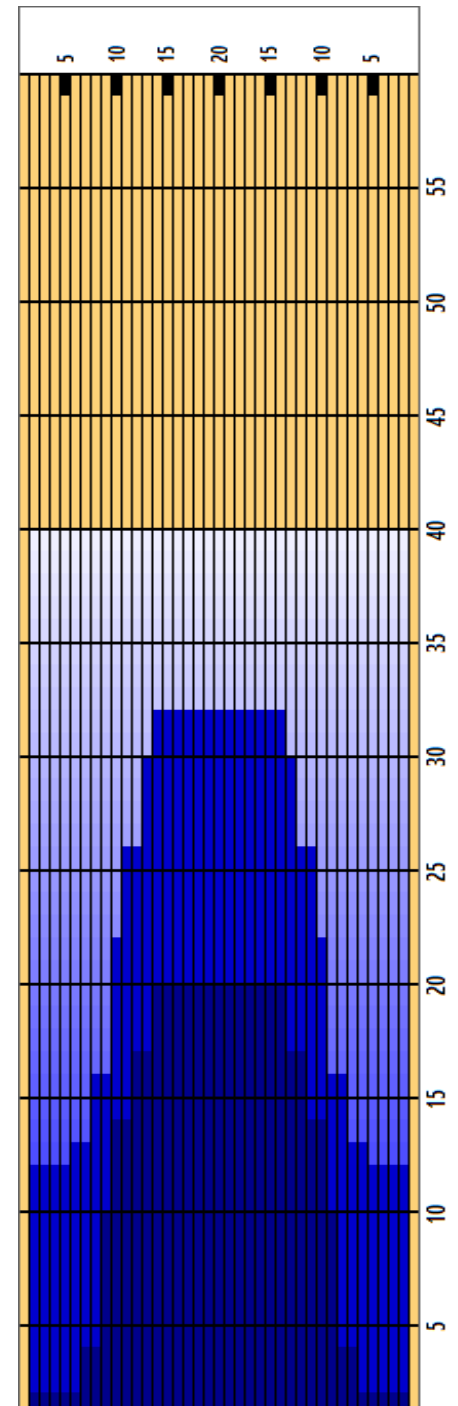


|                      |          |                    |          |                    |         |
|----------------------|----------|--------------------|----------|--------------------|---------|
| Oil Pattern Distance | 40       | Reverse Brush Drop | 40       | Oil Per Board      | 50 ul   |
| Forward Oil Total    | 13.95 mL | Reverse Oil Total  | 14.85 mL | Volume Oil Total   | 28.8 mL |
| Tank Configuration   | N/A      | Tank A Conditioner | Terrain  | Tank B Conditioner | Terrain |

|   | START | STOP | LOADS | SPEED | TANK | CROSSED | START | END  | FEET | T.OIL |
|---|-------|------|-------|-------|------|---------|-------|------|------|-------|
| 1 | 2L    | 2R   | 3     | 10    | A    | 111     | 0.0   | 2.8  | 2.8  | 5550  |
| 2 | 7L    | 7R   | 1     | 14    | A    | 27      | 2.8   | 4.7  | 1.9  | 1350  |
| 3 | 9L    | 9R   | 3     | 14    | A    | 69      | 4.7   | 10.6 | 5.9  | 3450  |
| 4 | 10L   | 10R  | 2     | 14    | A    | 42      | 10.6  | 14.5 | 3.9  | 2100  |
| 5 | 12L   | 12R  | 1     | 18    | A    | 17      | 14.5  | 17.0 | 2.5  | 850   |
| 6 | 14L   | 14R  | 1     | 22    | A    | 13      | 17.0  | 20.1 | 3.1  | 650   |
| 7 | 2L    | 2R   | 0     | 22    | A    | 0       | 20.1  | 27.0 | 6.9  | 0     |
| 8 | 2L    | 2R   | 0     | 26    | A    | 0       | 27.0  | 34.0 | 7.0  | 0     |
| 9 | 2L    | 2R   | 0     | 30    | A    | 0       | 34.0  | 40.0 | 6.0  | 0     |

|   | START | STOP | LOADS | SPEED | TANK | CROSSED | START | END  | FEET | T.OIL |
|---|-------|------|-------|-------|------|---------|-------|------|------|-------|
| 1 | 2L    | 2R   | 0     | 26    | A    | 0       | 40.0  | 32.0 | -8.0 | 0     |
| 2 | 14L   | 14R  | 1     | 18    | A    | 13      | 32.0  | 29.5 | -2.5 | 650   |
| 3 | 13L   | 13R  | 2     | 14    | A    | 30      | 29.5  | 25.6 | -3.9 | 1500  |
| 4 | 11L   | 11R  | 2     | 14    | A    | 38      | 25.6  | 21.7 | -3.9 | 1900  |
| 5 | 10L   | 10R  | 3     | 14    | A    | 63      | 21.7  | 15.8 | -5.9 | 3150  |
| 6 | 8L    | 8R   | 2     | 10    | A    | 50      | 15.8  | 13.0 | -2.8 | 2500  |
| 7 | 6L    | 6R   | 1     | 10    | A    | 29      | 13.0  | 11.6 | -1.4 | 1450  |
| 8 | 2L    | 2R   | 2     | 10    | A    | 74      | 11.6  | 8.8  | -2.8 | 3700  |
| 9 | 2L    | 2R   | 0     | 10    | A    | 0       | 8.8   | 0.0  | -8.8 | 0     |



Cleaner Ratio Main Mix 5:1 Forward  
 Cleaner Ratio Back End Mix 5:1 Reverse  
 Cleaner Ratio Back End Distance 59 Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



|  |
|--|
|  |
|--|

| Item             | 3L-7L:18L-18R  | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R  |
|------------------|----------------|----------------|-----------------|-----------------|----------------|----------------|
| Description      | Outside:Middle | Middle:Middle  | Inside:Middle   | Middle: Inside  | Middle:Middle  | Middle:Outside |
| Track Zone Ratio | 4.29           | 1.56           | 1.02            | 1.02            | 1.56           | 4.29           |

