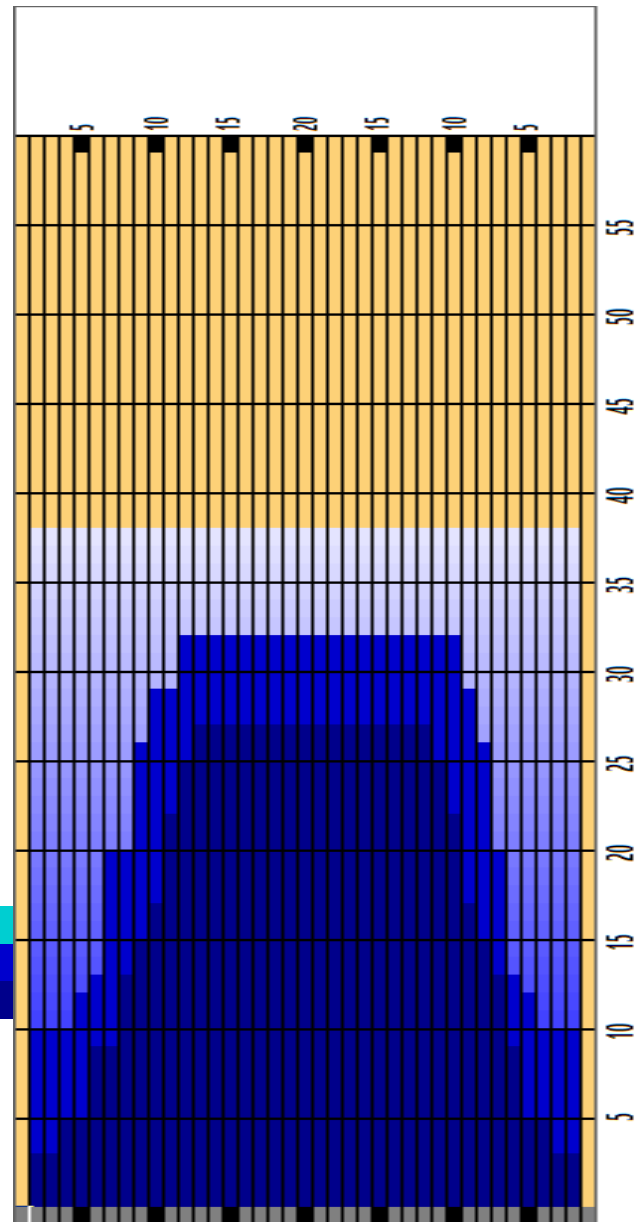


Oil Pattern Distance	38	Reverse Brush Drop	32	Oil Per Board	40 ul
Forward Oil Total	14.96 mL	Reverse Oil Total	9.6 mL	Volume Oil Total	24.56 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	B	111	0.0	3.9	3.9	4440
2	4L	4R	1	14	B	33	3.9	5.8	1.9	1320
3	6L	6R	2	14	B	58	5.8	9.7	3.9	2320
4	8L	7R	2	14	B	52	9.7	13.6	3.9	2080
5	9L	8R	1	14	B	24	13.6	15.5	1.9	960
6	10L	9R	1	14	B	22	15.5	17.4	1.9	880
7	11L	10R	2	18	B	40	17.4	22.5	5.1	1600
8	12L	11R	1	18	B	18	22.5	25.0	2.5	720
9	13L	12R	1	18	B	16	25.0	27.5	2.5	640
10	2L	2R	0	18	B	0	27.5	30.0	2.5	0
11	2L	2R	0	22	B	0	30.0	38.0	8.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	B	0	38.0	32.0	-6.0	0
2	12L	10R	1	22	B	19	32.0	28.9	-3.1	760
3	10L	9R	1	22	B	22	28.9	25.8	-3.1	880
4	9L	8R	2	22	B	48	25.8	19.6	-6.2	1920
5	7L	7R	2	22	B	54	19.6	13.4	-6.2	2160
6	6L	6R	1	14	B	29	13.4	11.5	-1.9	1160
7	5L	5R	1	14	B	31	11.5	9.6	-1.9	1240
8	2L	2R	1	14	B	37	9.6	7.7	-1.9	1480
9	2L	2R	0	14	B	0	7.7	0.0	-7.7	0



Cleaner Ratio Main Mix 4:1 Forward
 Cleaner Ratio Back End Mix 4:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined



Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50
 <p> Designed for FLEX | TAJ MAHAL - 3438 |
 Known as the Crown of Palaces, this Challenge
 Series pattern is also a wide crown-shaped pattern
 at 38' in length. Because of the "not
 too long and not too short" length of this oil

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.29	1.29	1	1	1.15	3.11

