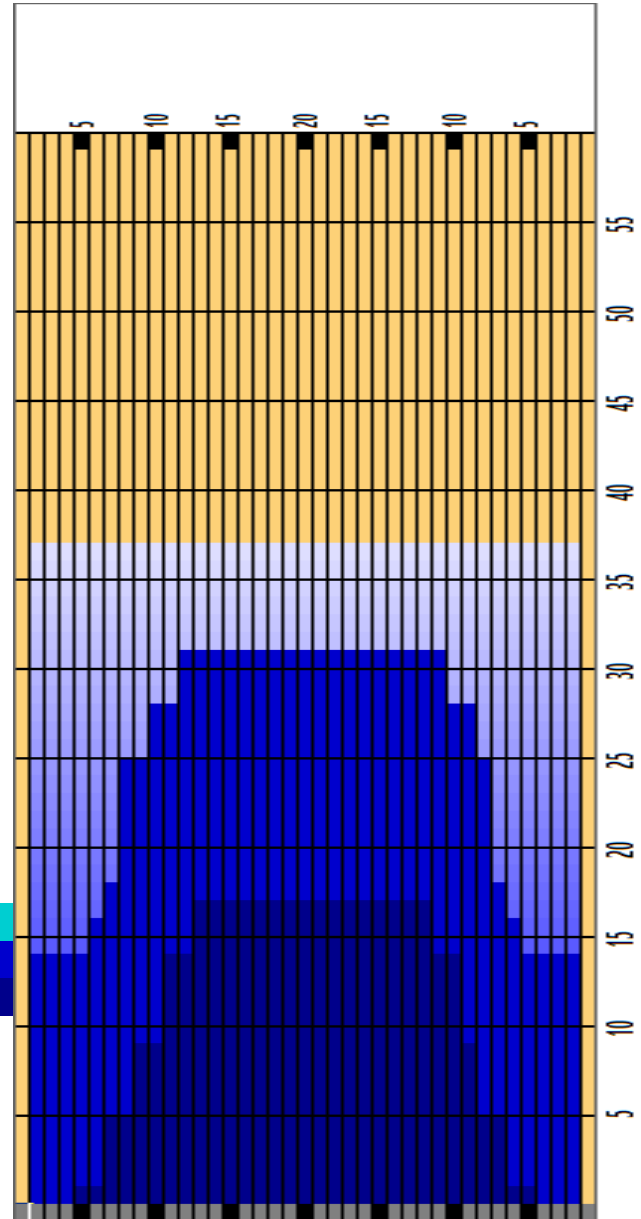


Oil Pattern Distance	37	Reverse Brush Drop	37	Oil Per Board	50 ul
Forward Oil Total	11 mL	Reverse Oil Total	12.25 mL	Volume Oil Total	23.25 mL
Tank Configuration	N/A	Tank A Conditioner	ICE	Tank B Conditioner	ICE

START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL	
1	4L	4R	1	14	A	33	0.0	0.0	0.0	1650
2	5L	5R	1	14	A	31	0.0	1.9	1.9	1550
3	7L	7R	2	14	A	54	1.9	5.8	3.9	2700
4	9L	9R	2	14	A	46	5.8	9.7	3.9	2300
5	11L	10R	2	18	A	40	9.7	14.8	5.1	2000
6	13L	12R	1	18	A	16	14.8	17.3	2.5	800
7	2L	2R	0	18	A	0	17.3	24.0	6.7	0
8	2L	2R	0	22	A	0	24.0	31.0	7.0	0
9	2L	2R	0	26	A	0	31.0	37.0	6.0	0

START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL	
1	2L	2R	0	30	A	0	37.0	31.0	-6.0	0
2	12L	11R	1	22	A	18	31.0	27.9	-3.1	900
3	10L	9R	1	18	A	22	27.9	25.4	-2.5	1100
4	8L	8R	3	18	A	75	25.4	17.8	-7.6	3750
5	7L	7R	1	14	A	27	17.8	15.9	-1.9	1350
6	6L	6R	1	14	A	29	15.9	14.0	-1.9	1450
7	2L	2R	2	14	A	74	14.0	10.1	-3.9	3700
8	2L	2R	0	14	A	0	10.1	0.0	-10.1	0



Cleaner Ratio Main Mix                    24:1      Forward  
 Cleaner Ratio Back End Mix            24:1      Reverse  
 Cleaner Ratio Back End Distance      59        Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	4.09	1.27	1	1	1.18	4.09

